

Field Experiment of CO₂-ECBMR in Ishikari Basin of Japan

**Sixth International Forum on Geologic Sequestration of
CO₂ in Deep, Unmineable Coalseams
“Coal-Seq VI”**

*April 10-11, 2008
Marriott Westchase
Houston, Texas*

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JCOP (Japan CO₂ Geosequestration in Coal Seams Project)

- ◆ JCOP is the Japan's first CO₂-ECBM field trial which has been designed to evaluate technical and economical feasibility of extracting methane gas while storing CO₂ in Japanese coal seams.
- ◆ A six-year project fully supported by METI has been taken place at Yubari city in the Ishikari Coal Basin of Hokkaido. The project was completed in March 2008.
- ◆ A micro-pilot and two multi-well CO₂ injection test, involving an injection and production well, were carried out in the period between May 2004 and November 2007.

Characteristics of the Project

Coal Characterization

- Coal Rank : Bituminous HV A
- Reservoir Property
 - Initial Pressure : 10.2MPa
 - Cleat Opening Pressure : 15.8MPa
 - Absolute Permeability : 1.1md
- In-site Gas Content : 24.35Nm³/t (DAF)
- 5-6m thickness Coal Seam at 890m depth

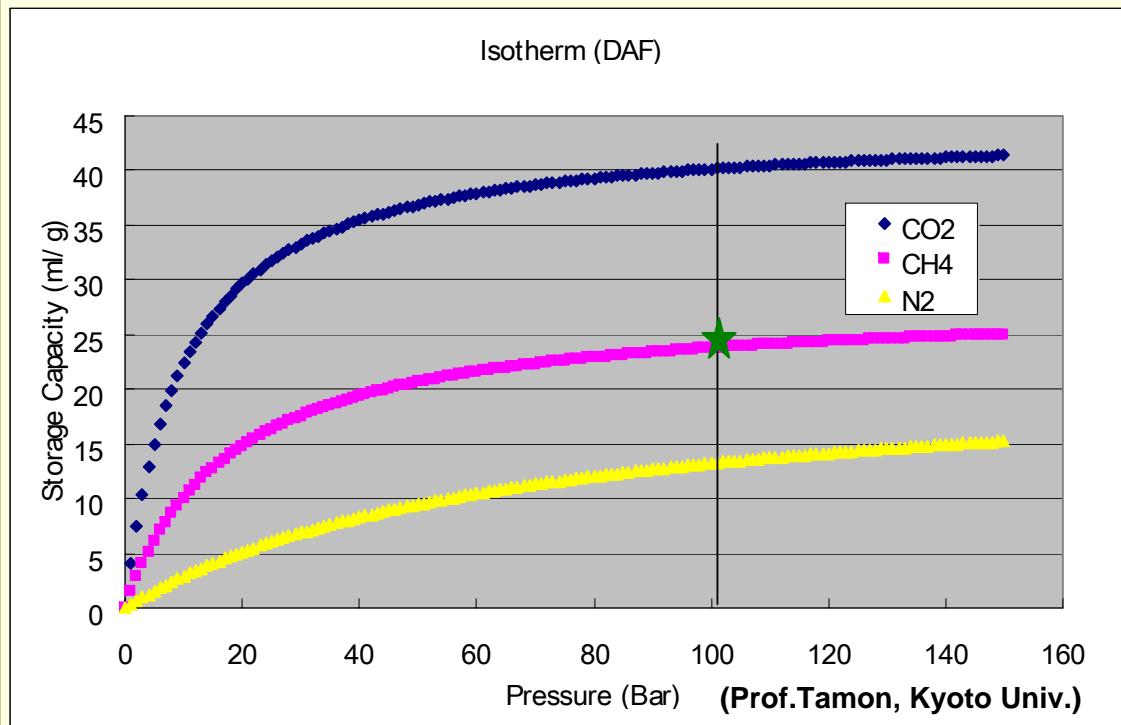
Site Characterization

- Coal Seam : Steep Dipping (25-35°)

During winter season all test activities were suspended due to snow fall and rugged hills. So the wells were shut-in for at least 4 months.
(The area had never been developed for CBM)

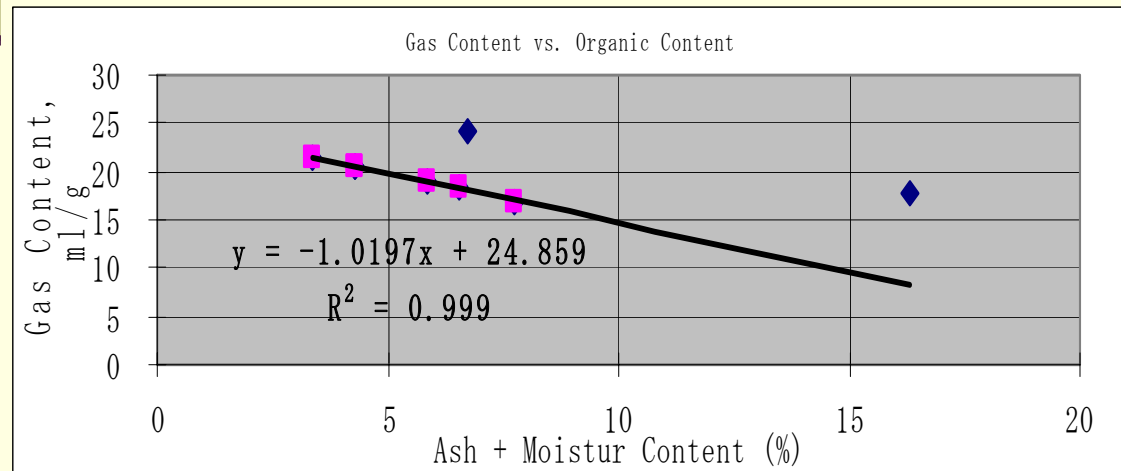


Gas Content



Gas Content

- Gas adsorbed capacity; The relationship between the storage capacity and pressure is described using a Langmuir isotherm.
- Gas-in-place can be estimated using canistor test.
- From the results of both test, it is estimated that coal matrix is saturated with gases.



	Langmuir volume (m3/t)	Langmuir pressure (1/bar)	Storage Capa. At 102bar(m3/t)	Ratio of CH4 storage
CO ₂	44.05	0.1029	40.22	1.68
CH ₄	28.01	0.0560	23.84	1
N ₂	21.93	0.01524	13.34	0.56

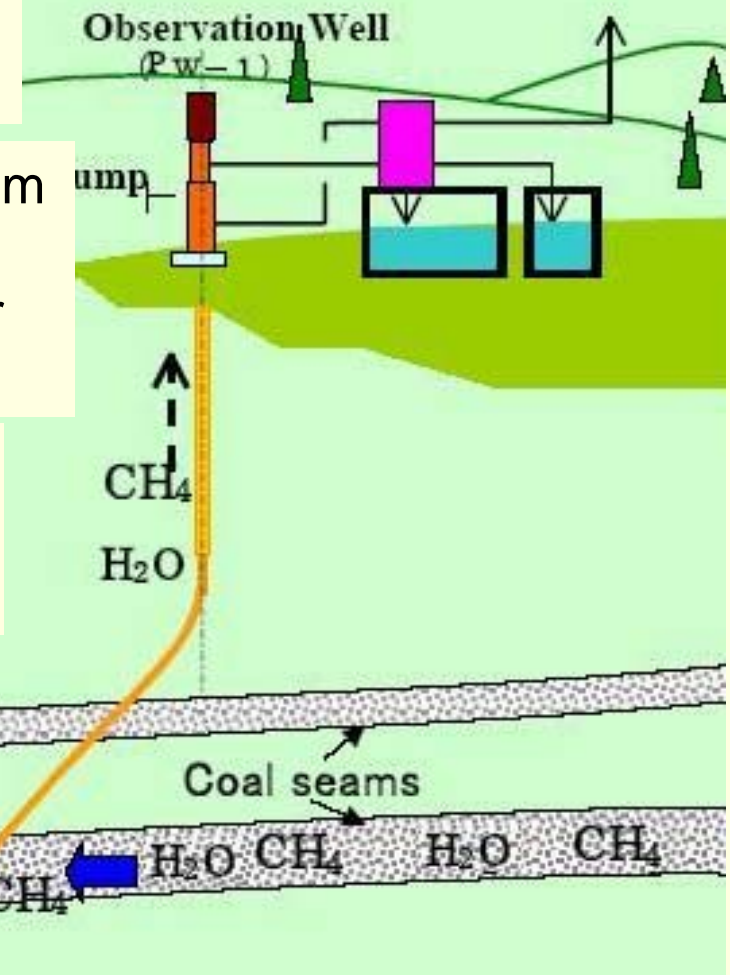
Langmuir Properties for CO₂, CH₄ and N₂

Conceptual Design of Yubari Pilot Test

Injection well is a vertical and full cemented completion with perforation at the depth between 890m to 895m.

Observation (production) well was deviated from the depth of 420m. In target coal seam, the open hole completion was applied and strainer pipe was inserted.

Horizontal distance between injection point and production point in target coal seam is 67m.



Schedule

Well	2003	2004	2005	2006	2007
Injection	<p>Drilling</p> <p>Coring</p> <p>Logging</p> <p>Water Fall-off</p>	<p>CO₂ Injection (16days)</p> <p>Huff-Puff Test</p> <p>Production Test</p>	<p>CO₂ Injection (46days)</p> <p>Temperature Log</p>	<p>CO₂ Injection (133days)</p> <p>Temperature Log</p> <p>N₂ Flooding</p> <p>N₂-CO₂ Intermittent</p> <p>Pressure Response Test</p>	<p>CO₂ Injection (127days)</p> <p>SurgiFrac</p> <p>N₂-CO₂ Mixture</p> <p>Step Rate Test</p> <p>Well Plugging</p>
Production		<p>Drilling</p> <p>Logging</p> <p>Pump Setting</p> <p>Production (64days)</p>	<p>Production (124days)</p>	<p>Production (173days)</p>	<p>Well Plugging</p> <p>Production (167days)</p>



液化炭酸ガス

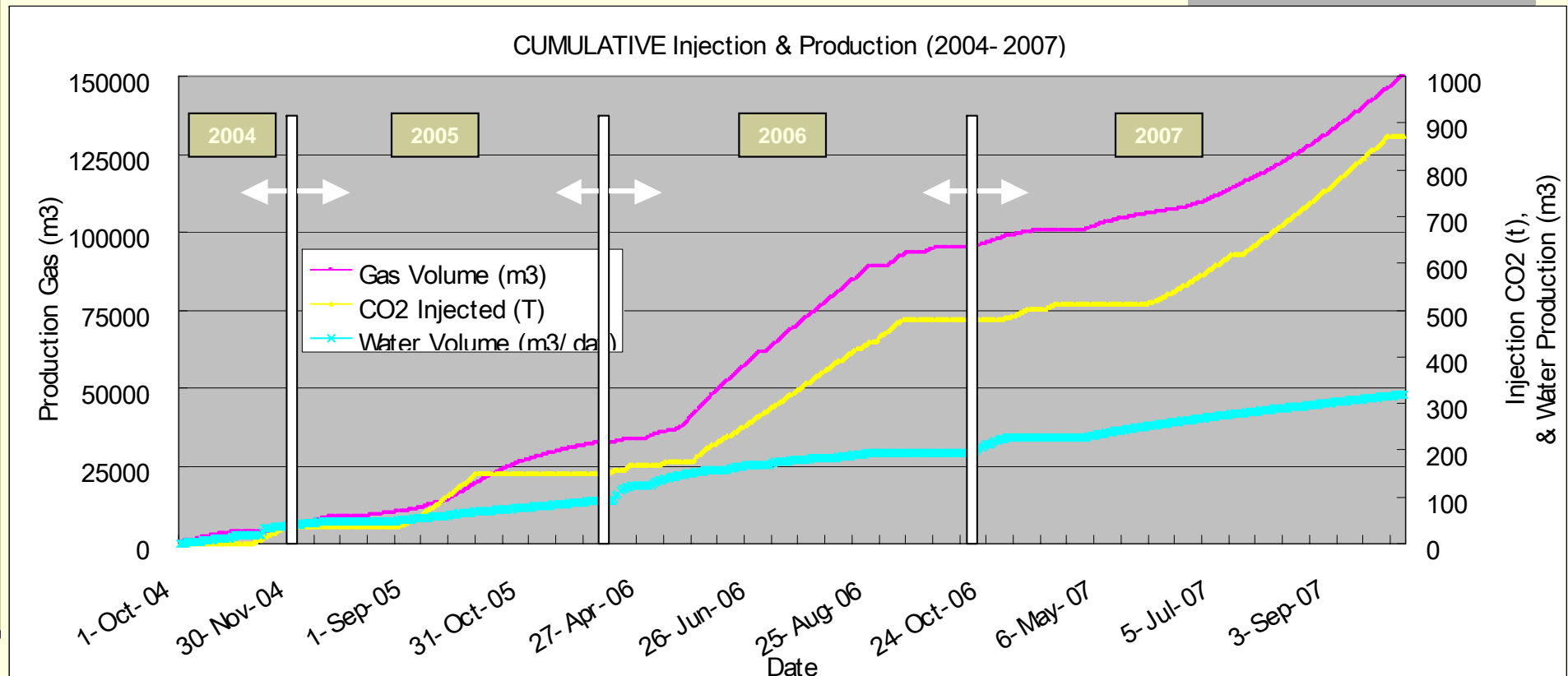
内容積: 15000L

火気油脂注意

二重炭酸ガス貯蔵タンク
設置場所: 補助車庫
備考: 昭和55年12月22日
高圧ガス保安法
第11条第1項第1号
第12条第1項第1号

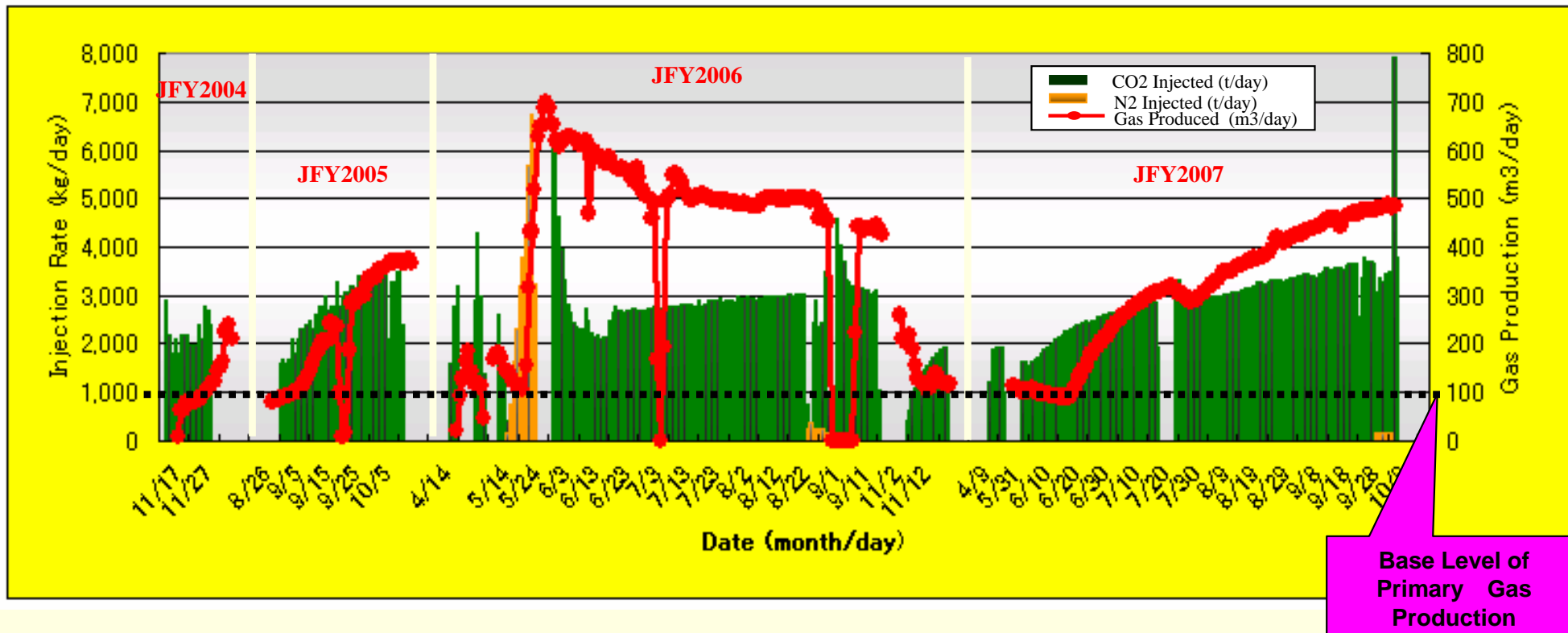
火気注意
油脂注意

Summary of Injection and Production



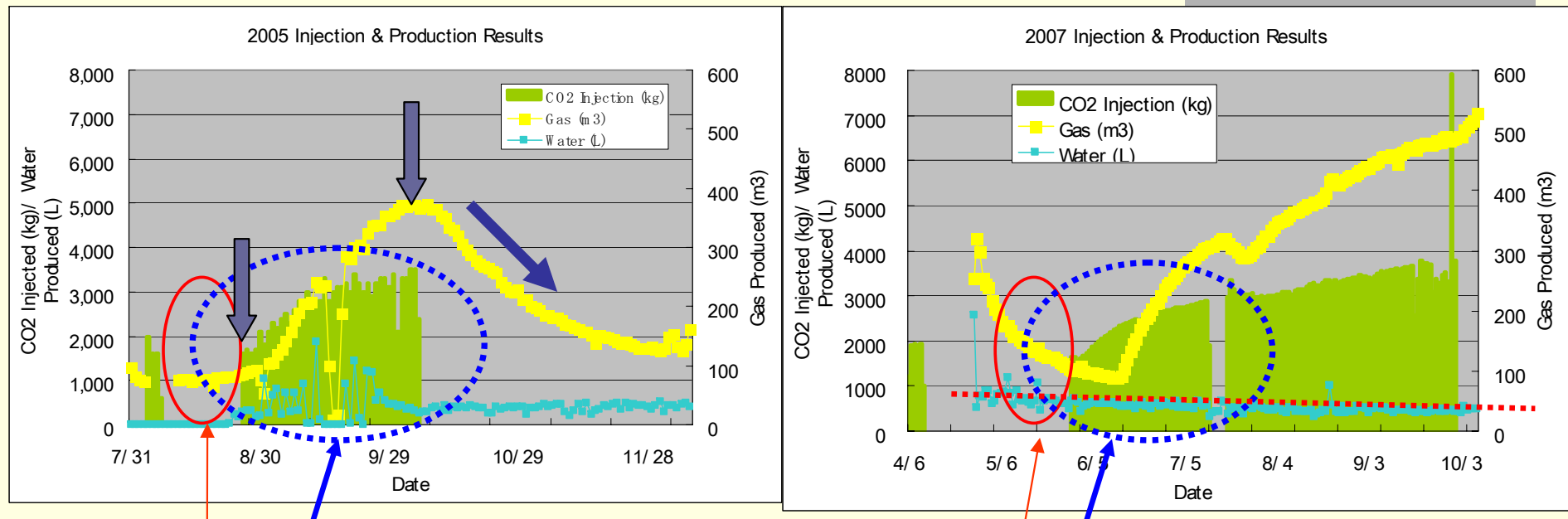
- Condition of CO₂ injection=BHP should be less than 15.8MPa which is assumed to be cleat opening pressure
- Total Gross CO₂ injected = 884 ton
- Total measured gas production= 150,672 m³
- Total measured water production= 321 m³
- Average injection rate for 2007 = 2.7t/day

Annual Results of Injection and Production



- JFY2004 : Very short term injection and production test under a virgin conditions.
- JFY2005 : Gas production was clearly enhanced by CO₂ injection.
- JFY2006 : N₂ flooding test showed permeability was lowered by swelling affect
- JFY2007 : Injectivity was eventually increased due to (a) lowering of water saturation and (b) compressibility

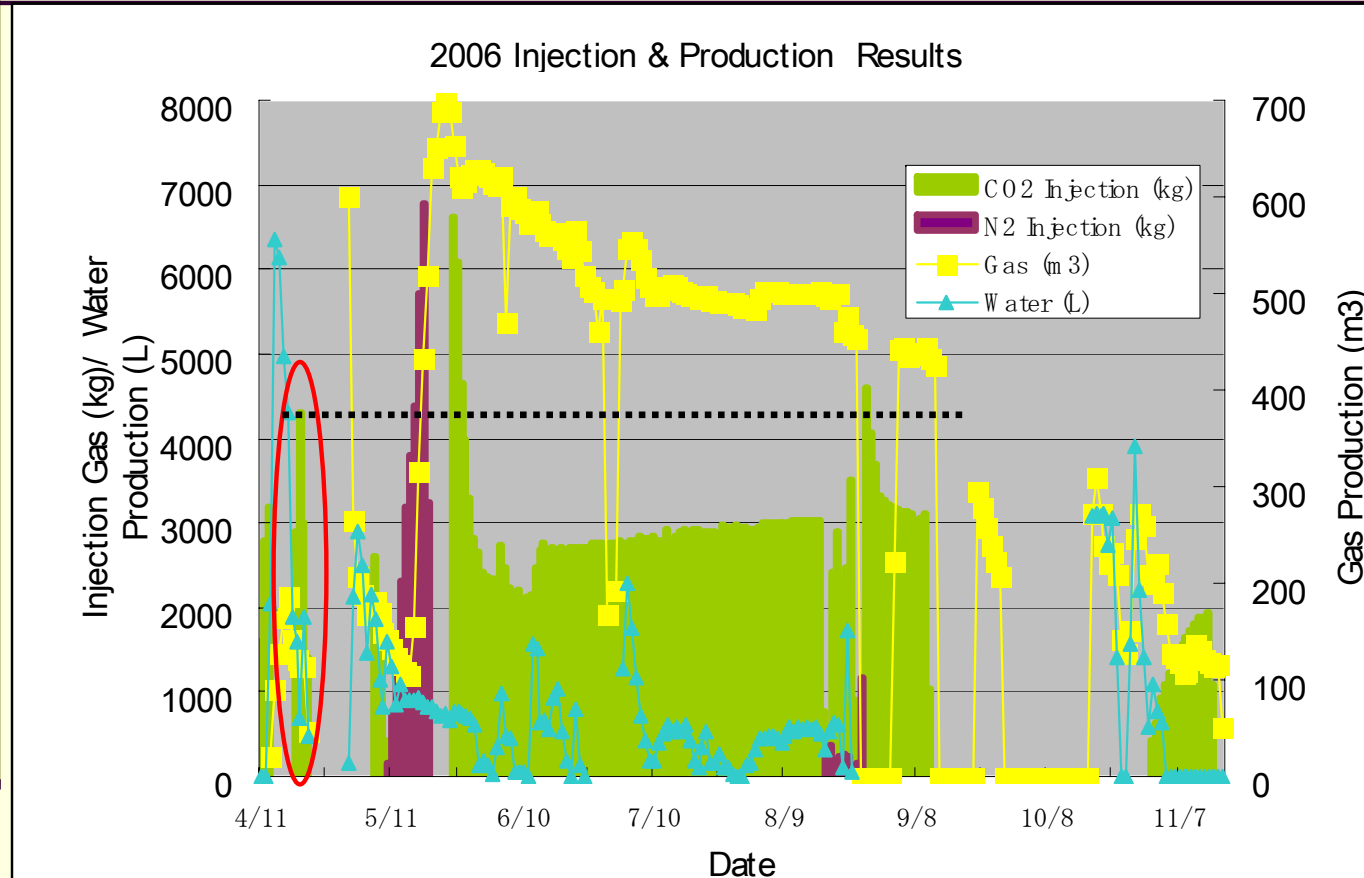
Effect of Water Saturation (Year 2005 & 2007)



For Year 2007

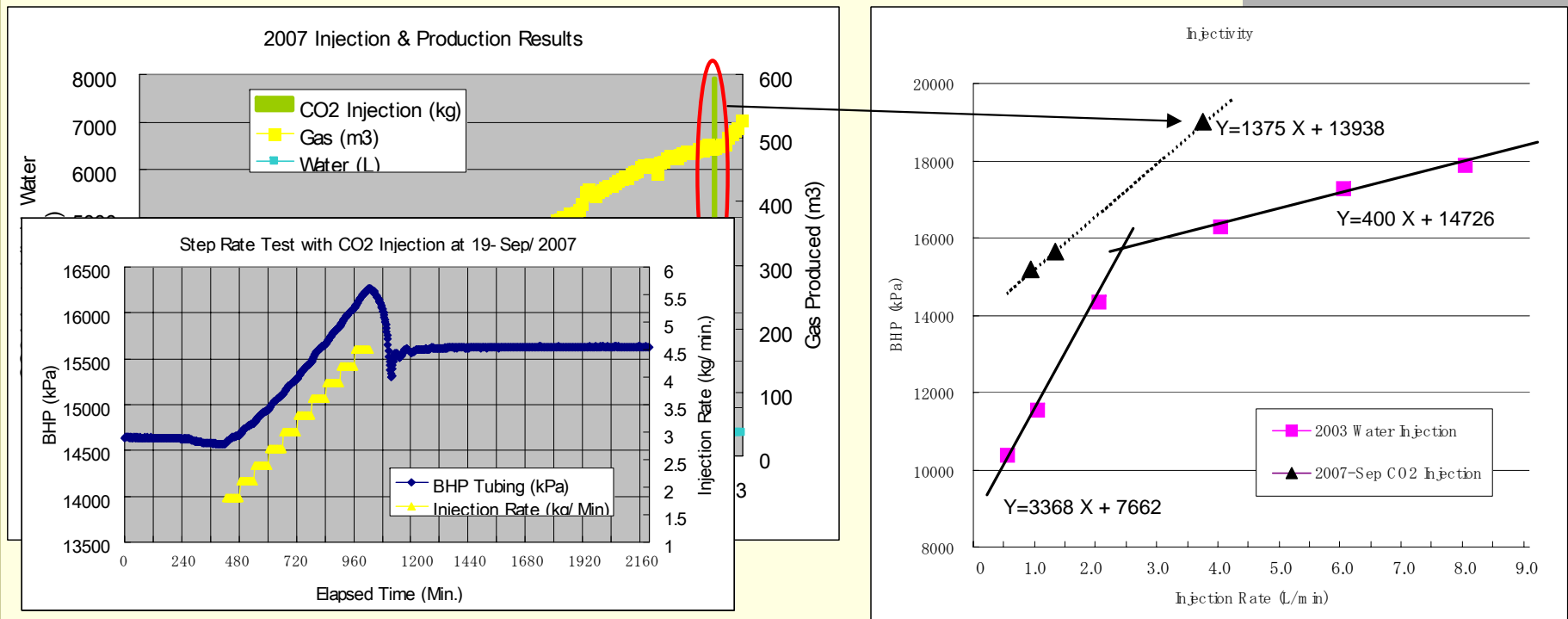
- ✓ CO2 injection rate was gradually increased by change in water saturation and high injection pressure (compressibility factor).
- ✓ Gas production was increased by increment volume of CO2 injected and lowering water saturation near the production well (higher relative permeability to gas).

N₂ Flooding Test (Year 2006)



The injection rate of CO₂ did not recover to pre-N₂ flooding level (excepting the period immediate after N₂ flooding test). Permeability might not show reversible nature if repeatedly injection of CO₂ and N₂ was carried out due to fine coal plugging (?).

Cleat Opening Pressure Change?



Micro-Fracture Step-Rate Injection Test with water was carried out just after IW-1 well was drilled in year 2003. Cleat opening pressure was estimated at 15.8MPa. Injectivity of CO2 was estimated at 1.22kg/D-kPa (BHP – Reservoir Pressure).

Cleat Opening Pressure could not be identified up to 19MPa of BHP at September 2007. Injectivity of CO2 was estimated at 0.71kg/D-kPa. Injectivity was drastically deteriorated by swelling. The reason why cleat opening pressure was increased might be 1) swelling creates high stress zone near the well, or 2) coal near the well was substantially crushed.

Closing Remarks

- ◆ Gas production can be enhanced by CO₂ injection.
- ◆ CO₂ injection rate is 10 times lower than expectation due to low permeability induced by swelling.
- ◆ N₂ flooding could be used not only to reverse the permeability reduction due to matrix swelling but also boost, even if temporarily, well injectivity
- ◆ There are many challenges to a routine application of CO₂-ECBM.

Suggestion

- It was noted that the stabilised injection rate after N₂ injection was less than the range observed in the 2005 test due to fines creation, movement and plugging?
- Skin Factor might not effect the enhanced CBM production
- Cleat Opening pressure might be increased by matrix swelling.
Injection rate could be increased by higher injection pressure.



Mt. Yubari

Thank You

Strain Measurements under the condition of confining pressure

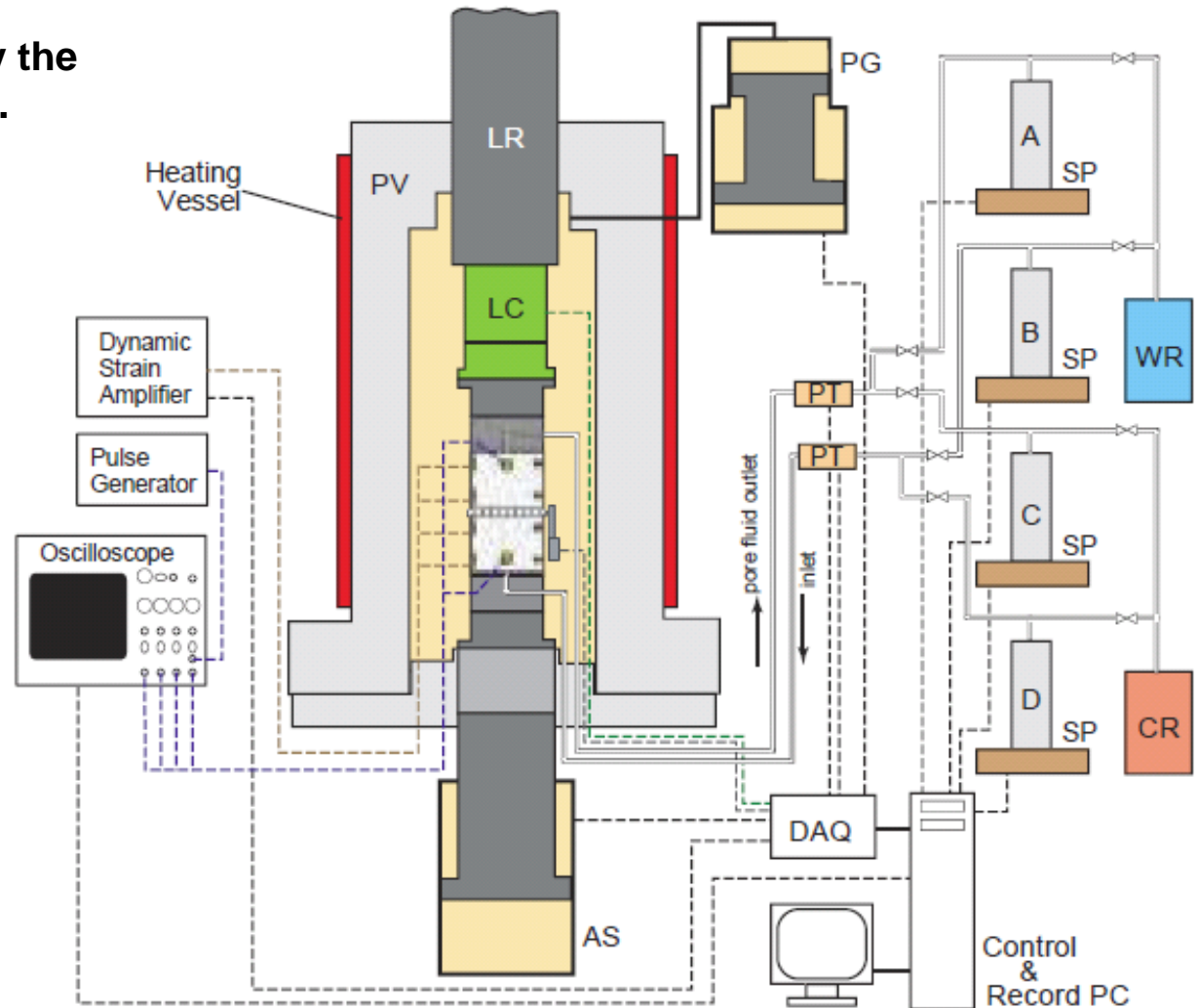
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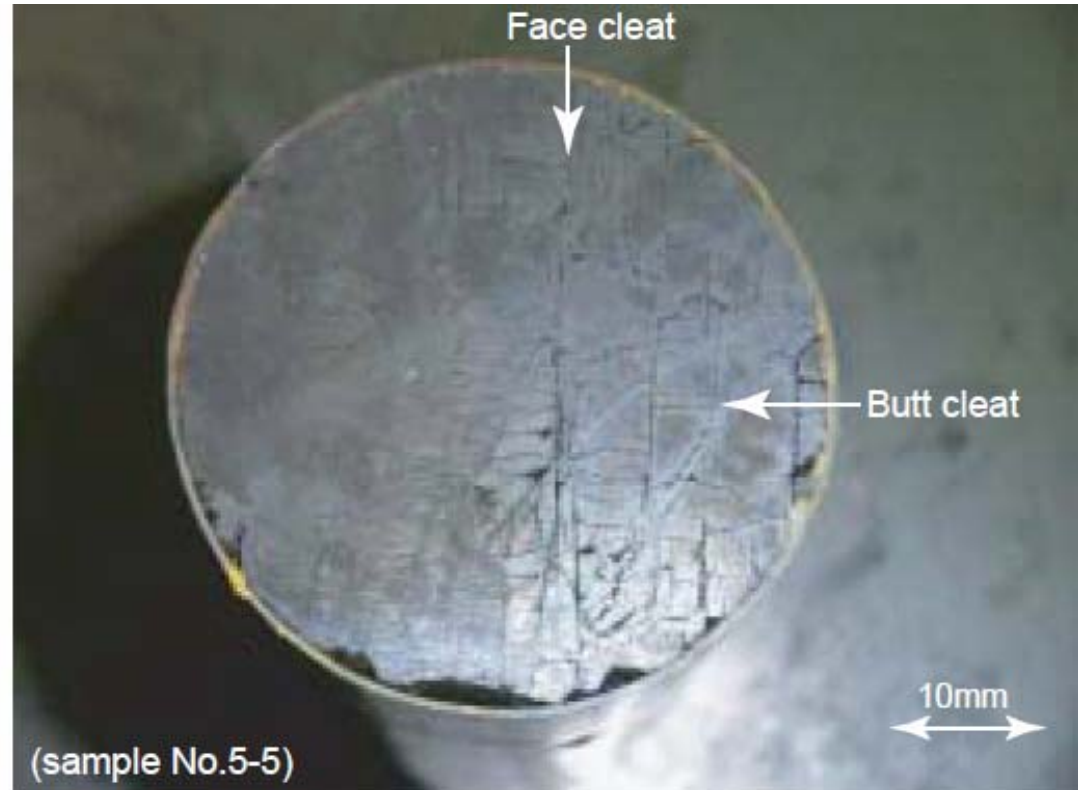
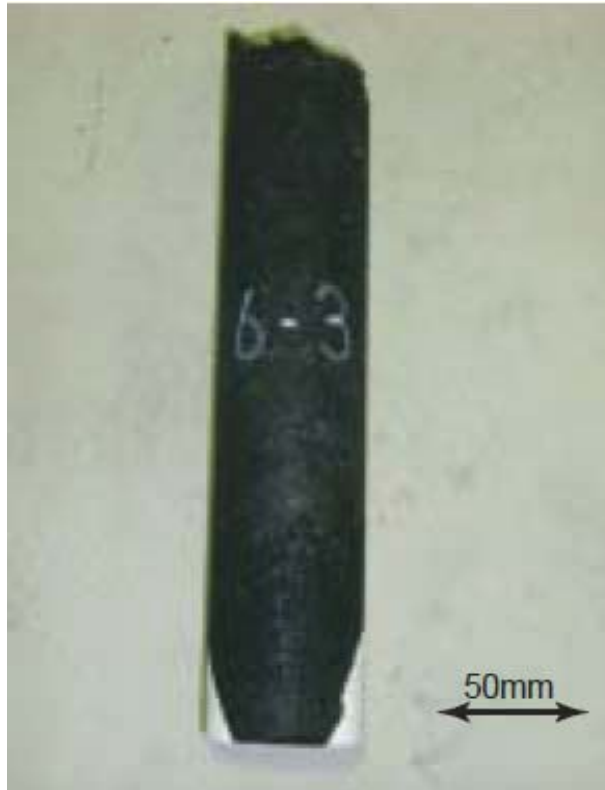
The triaxial test was carried out by the material testing system apparatus.



abbreviation; PV: pressure vessel, LR: loading rod, PG: pressure generator and intensifier, LC: load cell, AS: actuator and servovalve, DAQ: data acquisition system, PT: pressure transducer, SP: syringe pump, WR: water reservoir, CR: carbon oxide reservoir

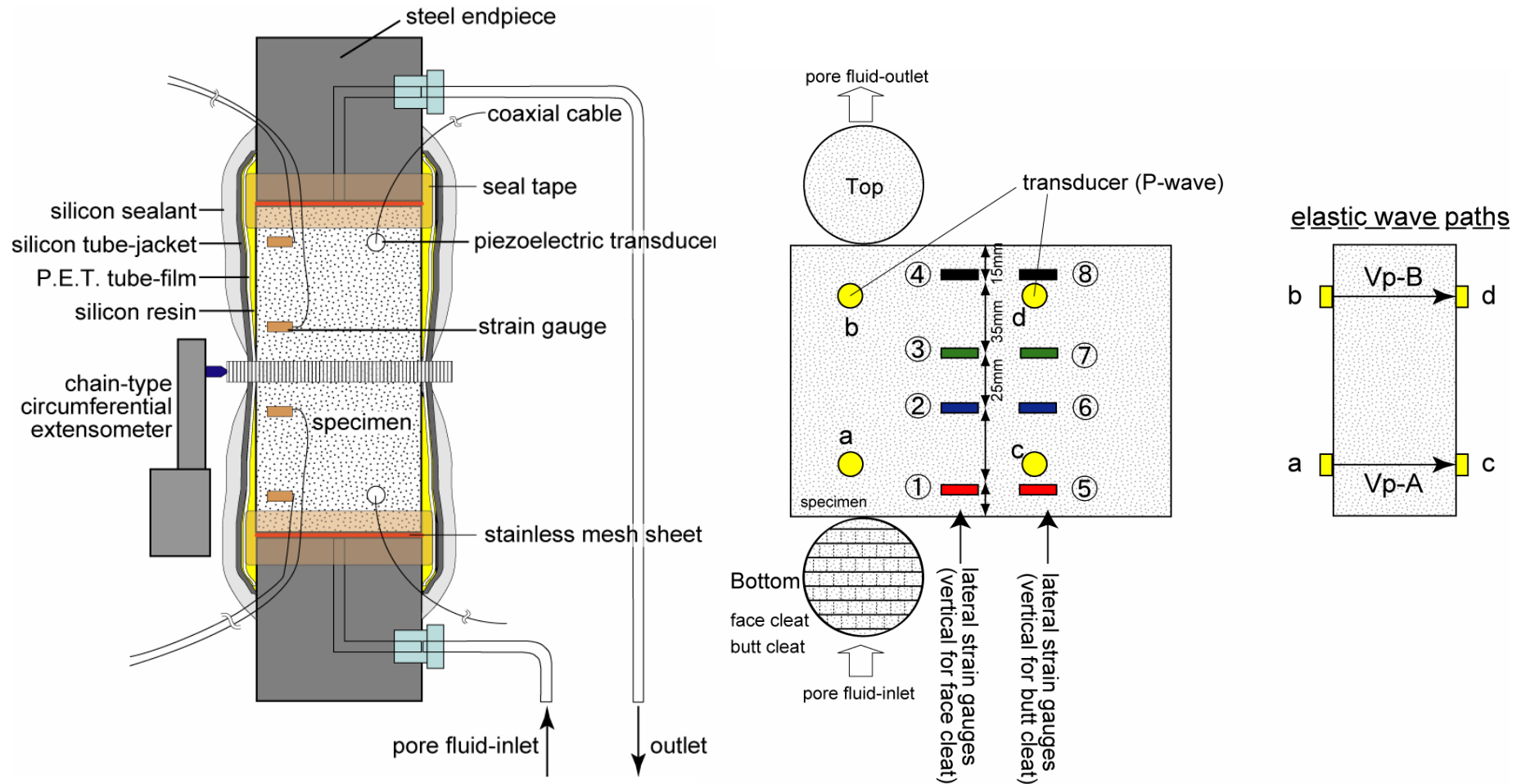
The pore fluid, pore pressure and flow rate were controlled using the spring pump. All data were recorded on the same time series through the DAQ board.

Specimen (Bibai Coal in Ishikari Basin)



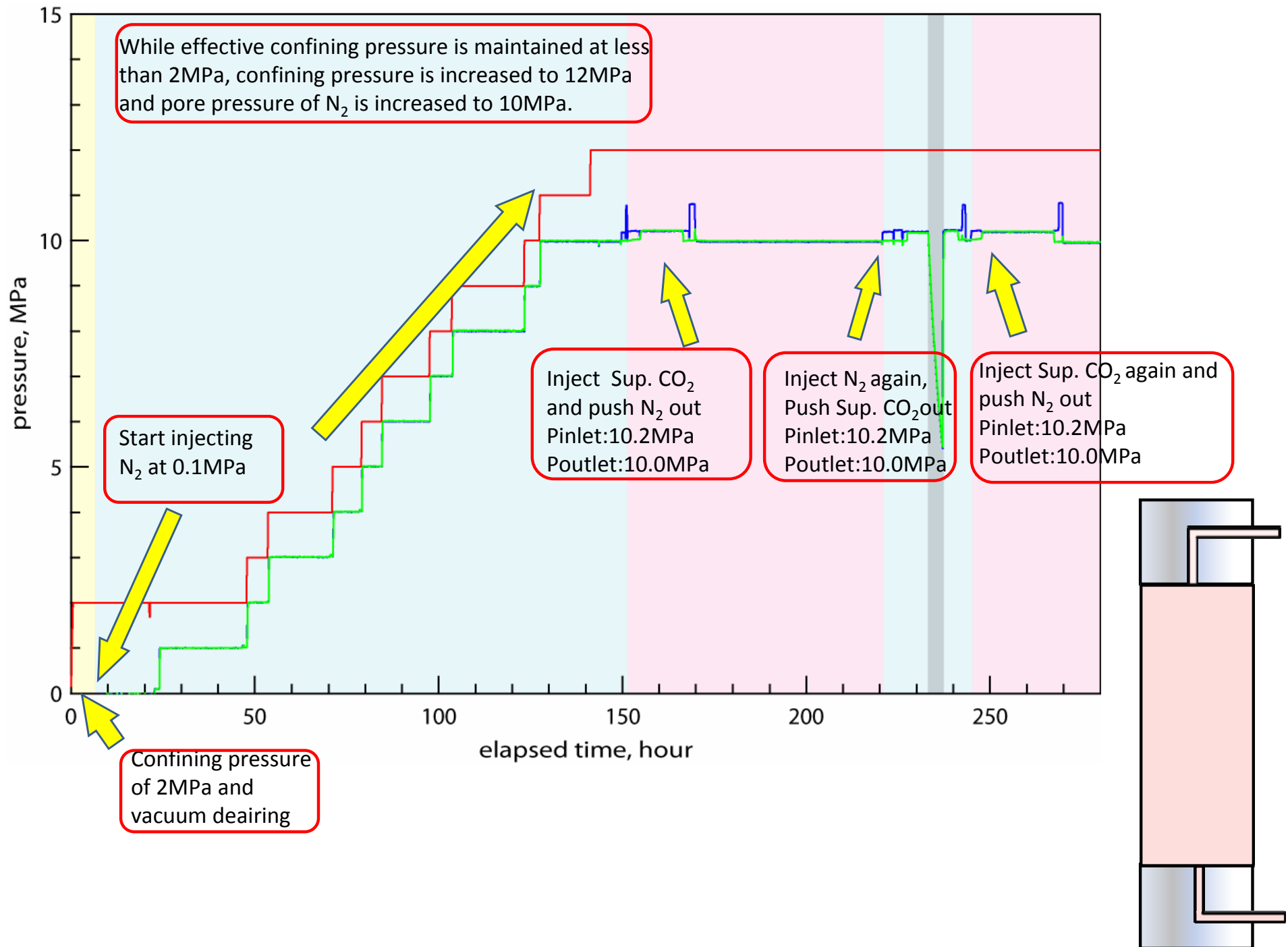
In the test, the Bibai coal sample in Ishikari Basin of Hokkaido was used. A sample length was cut into about 50mm diameter core and double polished to a length of about 125mm. The sample was jacketed to prevent the permeation of pressure oil into the sample and the leak of CO₂ out of the sample, and to install meters during the experiment.

Location of Transducers and Strain Gauges

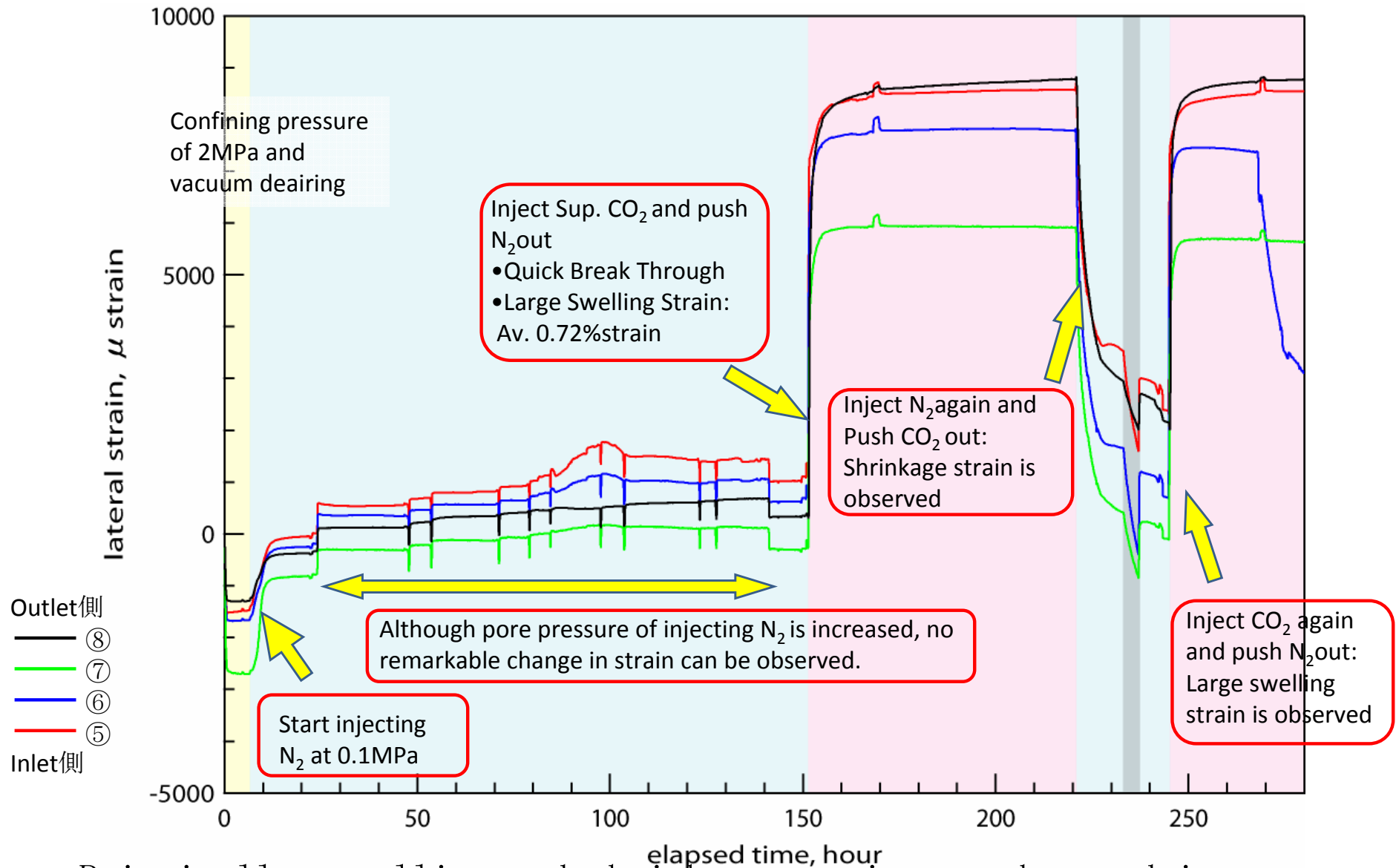


The apparatus consists of the hydraulic power unit, triaxial cell, confining pressure generator, circumferential extensometer, load cell and the axial actuator. Eight strain gauges and four piezoelectric transducers were cemented on the specimen to measure strain and elastic-wave.

Experimental Procedure

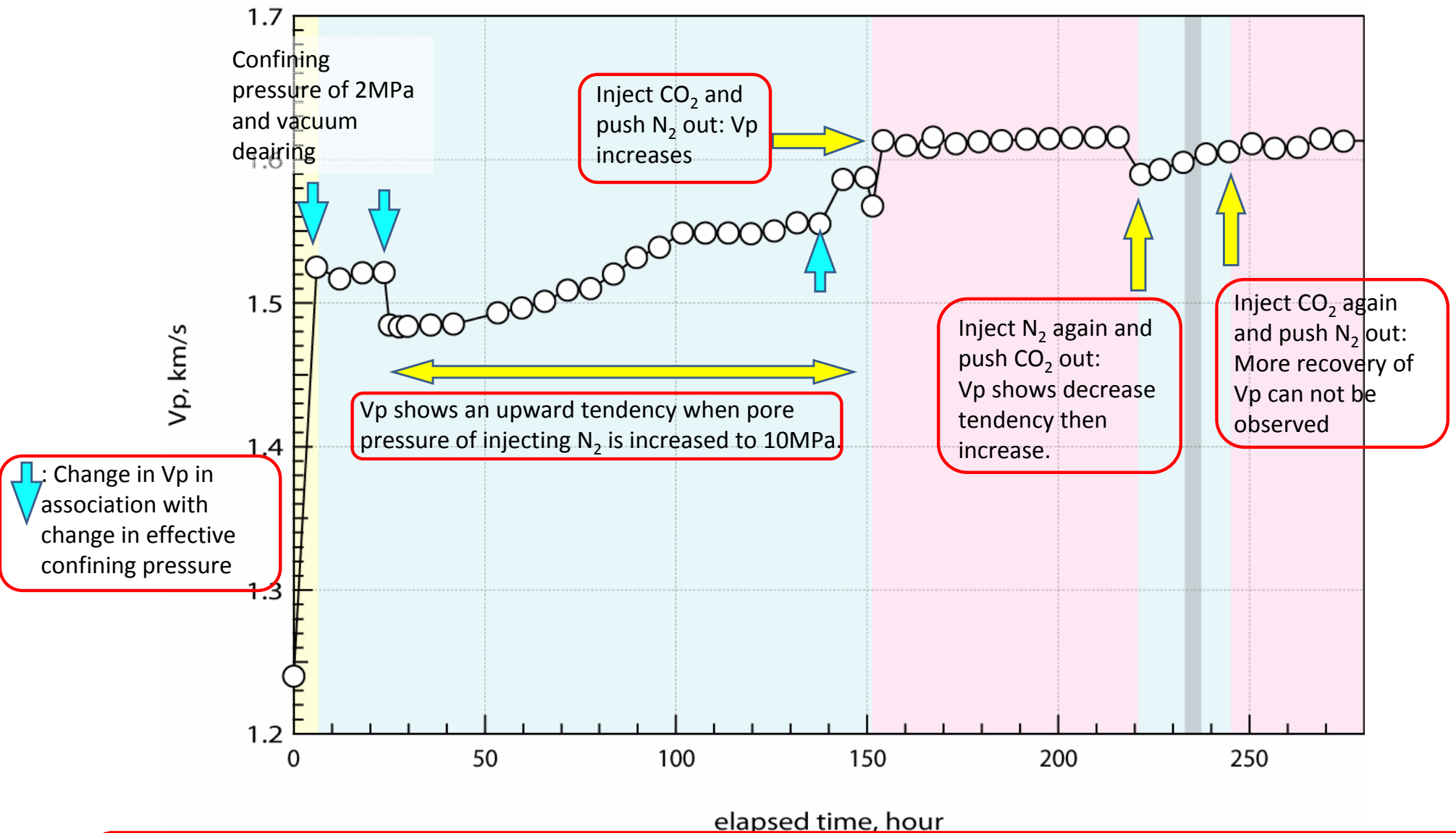


Change in Strain at Butt Cleat associated with Injection



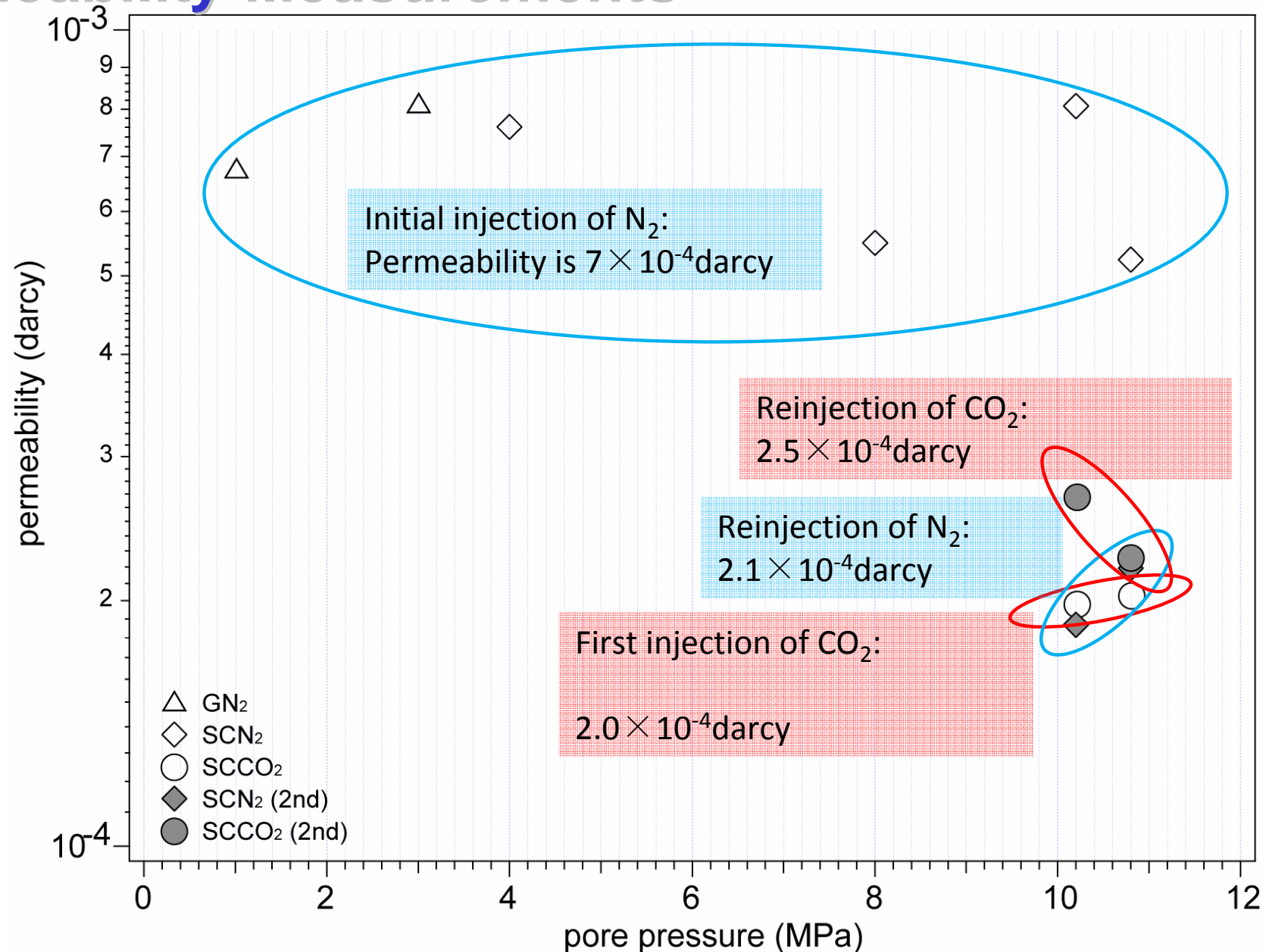
Principally, swelling and shrinkage strain was observed in a reversible fashion in accordance with repeatedly injection of Supercritical CO_2 and N_2 .

Change in Vp associated with Injection



It is hard to say that microscopic structure change which dominate Vp did not show a reversible fashion in associated with swelling and shrinkage when supercritical CO₂ and N₂ were injected repeatedly.

Permeability Measurements



It is hard to say that microscopic structure change which dominate permeability did not show a reversible fashion in associated with swelling and shrinkage when supercritical CO_2 and N_2 were injected repeatedly. Note that this test is implemented under confining pressure condition.